Accessories



Data Sheet

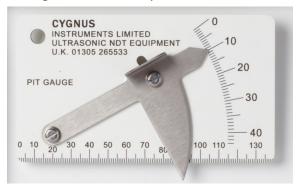
Cygnus Instruments supply a variety of Thickness Gauging accessories and consumable. Our range includes:

Cygnus Mechanical Pit Gauge

Used for measuring the depth of pitting in metal plate, the Cygnus Pit Gauge has a range of 0-43mm.

Manufactured from reinforced plastic, with stainless steel fittings, making it ideal for use underwater due to the highly visible large measuring scale on white plastic.

P/N 111-7165



Ultrasonic Couplant

It is essential that ultrasonic couplant is used when taking thickness measurements (although not needed underwater). Couplant ensures that there are no air gaps between the probe and the surface being measured.

We supply UCA-2M Ultrasonic Couplant which is a non-hazardous thixotropic, water-based, blue gel. It is available either in a 1 litre tub or 100ml flip-top bottle, ideal for carrying on site.

UCA-2M 1litre tub P/N 001-3707 UCA-2M 100ml P/N 001-3708



4 Step Steel Test Block

Available in metric or imperial, the metric ranges from 2.5 to 20mm and the imperial from 0.1 to 0.75 inches both in 4 steps.

Metric P/N 001-4858 Imperial P/N 001-4859



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4 Step Steel Calibration Block

Available in metric or imperial, the metric ranges from 2.5 to 20mm and the imperial from 0.1 to 0.75 inches both in 4 steps. This calibration block is supplied with traceable certification.

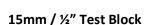
Metric P/N 0010-4858 Imperial P/N 001-4859



Carbon Steel Calibration Step Block 5-25mm

This block has round metal steps of 5mm, 10mm, 15mm, 20mm and 25mm, set in Perspex, ideal for calibrating a gauge when using a single crystal probe. It is supplied with a traceable dimensional certificate and material type certificate.

P/N 001-4856



This round test block is ideal for using to check your gauge is reading correctly before each use. A steel block is supplied in every gauge kit.

They are available in 3 different materials:

Steel Metric 15mm P/N 001-4850
Steel Imperial ½" P/N 001-4851
Stainless Steel Metric 15mm P/N 001-4854
Aluminium Metric 15mm P/N 001-4857



Silicone Grease

Supplied in a 50 gram tube with all gauges that are used underwater. Silicone Grease is used to ensure the water-tightness of the products. Please refer to the individual gauge manuals for instructions on where to apply the Silicone Grease.

It is available as a spare P/N 001-4861



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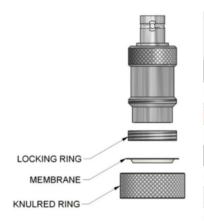
Probe Membranes

Cygnus single crystal probes have a protective membrane fitted in front of the probe face to protect it from damage during use. The membrane also helps the probe face "mould" to surfaces being measured.

The performance of the probe depends on the condition of the membrane and how well it has been fitted. Cygnus recommends membranes are replaced frequently as a precaution or at the first sign of any scoring, tearing or damage.

Membranes are available in two materials, the standard Polyurethane membrane is suitable for surface temperatures up to 75°C (167°F), the Teflon membrane is suitable for surface temperatures up to 150°C (302°F) with a maximum contact time of 5 seconds.

A pack of standard membranes is supplied in each gauge kit. To order spares and Teflon membranes the details are:



Order Code	Probe Size	Size of head includ- ing knurled ring (approx.)	Physical size of membrane (approx.)
Standard Polyuretha	ane (75°C) Pack of 20		
001-3702	6 mm (0.24")	18mm (0.70")	14mm (0.50")
001-3701	13 mm (0.50")	24mm (0.95")	21mm (0.82")
001-3700	19 mm (0.75")	30mm (1.18")	28.5mm (1.12")
Teflon (150°C) Pack	k of 10		
001-4873	6 mm (0.24")	18mm (0.70")	14mm (0.50")
001-4874	13 mm (0.50")	24mm (0.95")	21mm (0.82")
001-4875	19 mm (0.75")	30mm (1.18")	28.5mm (1.12")

Membrane Couplant

Membrane couplant needs to be used between the membrane and the probe face. This creates a thin layer of oil that allows the ultrasound to pass through.

A 25ml bottle of Membrane Couplant is supplied in each gauge kit. To order a spare bottle the part number is 001-3706

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Knurled Rings and Membrane Locking Ring Keys

Supplied with every single crystal probe, the knurled ring holds the membrane in place.

The membrane key is used to unscrew and screw in the locking ring which the membrane is fitted into.

Available as spares the part numbers are as follows:

Knurled Ring Assembly for 19 mm (3/4") Probes	001-3705	
Knurled Ring Assembly for 13 mm (1/2") INOX Probes	001-3709	
Knurled Ring Assembly for 13 mm (1/2") Probes	001-3704	
Knurled Ring Assembly for 6 mm (1/4") Probes	001-3703	membrane
Membrane Key for 19 mm (3/4") Probes	001-2610	key
Membrane Key for 13 mm (1/2") Probes	001-2611	knurled ring
Membrane Key for 6 mm (1/4") Probes	001-2612	assembly

Carbide Edged Power Scraper

Ideal for the quick removal of marine growth, loose scale and corrosion.

P/N. 500-0101



Chipping/Boiler Scaling Hammer

Chipping/boiler scaling hammer, specifically for removing deposits and scale from metalwork. The head is ground to a chisel shape, one end vertical and the other horizontal. Fitted with a hickory handle.

P/N 500-0100



Steel Wire Brush and Scraper

Four row general purpose wire brush. 300m brush with 11 sets of anodised carbon steel bristles, soft grip handle and an integrated hardened steel scraper.

P/N. 500-0102

