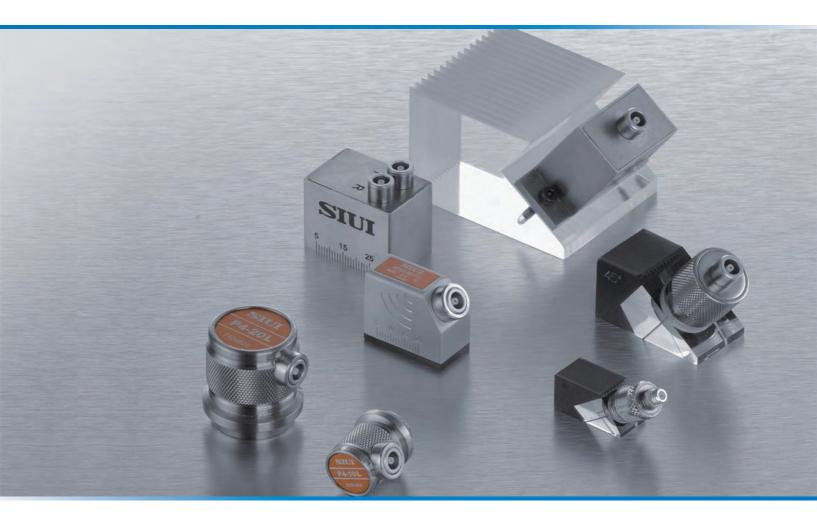
# **Ultrasonic Probes**& Accessories









# **Production Capability & Quality Assurance**

#### **SIUI product adopts:**

- Highly advanced manufacturing facility
- Rigorous production environment control
- Strict product testing and inspection equipment

With an aim to reach advanced international level, SIUI strictly executes every step of development, purchase, production, sales and after sales service according to related international and national quality standards.

The line of ultrasound probe includes normal, angle, variable-angle, dual, immersion, focusing angle-beam, broadband normal probes, composite probes, spotweld probes and custom ultrasonic probes, which can meet different application requirements of customers. In addition, OEM orders can be accepted subject to specifications and purchase quantity.



**Environmental Chamber** 



International Advanced SMT Production Line



World-leading Probe Inspection System



Since 1995, SIUI has been certified by lots of domestic and overseas authorities.

- ISO9001 Certification
- European CE Marking
- China's national ultrasonic standard for equipment and probe, is drafted by SIUI
- Product Certification issued by Ministry of Railway
- An affiliated unit to the Product Quality Supervision and Test Center for Mechanical Industry Ultrasonic Instruments
- The only professional institute of ultrasonic instruments in China



IS09001

# **Normal Probe**

There are two series of normal probes for your selection:



#### **Mid Frequency Bandwidth Series**

Medium pulse, medium damping — best combination of gain and resolution Medium Bandwidth — typical -6dB bandwidth range 30%~50%

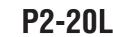
## **Wide Frequency Bandwidth Series (Composite Materials)**

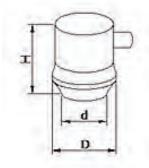
High signal-to-noise in composite materials Short pulse, Higher resolution than Mid Frequency series Wide Bandwidth — typical -6dB bandwidth range 60%~120%

## **Ordering Information:**

## **Application:**

Mainly used for testing defects parallel to or slightly tilted against the test surface (e.g. steel plate)





Series Code	Crystal Size (mm)	D	d	Н
	Ф6	Ф 16.4	Ф10.1	22
	Ф10	Ф18.8	Ф13.1	24
D/M	Ф13/Ф14	Ф21.4	Ф17.1	26.5
P/M	Ф19/Ф20	Ф29.2	Ф 23.5	32
	Ф24/Ф25	Ф32.8	Ф 27.5	34
	Ф30	Ф40	Ф34	42

#### Mid Frequency Bandwidth Series

Series Code	Frequency (MHz)	Crystal Size (mm)	Connector Type
	0.5	Ф 24, Ф 25, Ф 30	
D	1/2/2.25	$\Phi$ 10, $\Phi$ 13, $\Phi$ 14, $\Phi$ 19, $\Phi$ 20, $\Phi$ 24, $\Phi$ 25, $\Phi$ 30	Blank: BNC/ L: LEMO 00/
	2.5/4/5	$\Phi$ 6, $\Phi$ 10, $\Phi$ 13, $\Phi$ 14, $\Phi$ 19, $\Phi$ 20, $\Phi$ 24, $\Phi$ 25	<b>L1</b> : LEMO 01/ <b>MD</b> : Microdot
	10	Φ6,Φ10	

#### Wide Frequency Bandwidth Series(Composite Materials)

Series Code	Frequency (MHz)	Crystal Size (mm)	Connector Type
	0.5/1	Φ19, Φ20, Φ24, Φ25 Φ29	
М	2/2.25/2.5	Ф 10, Ф 13, Ф 14, Ф 19, Ф 20, Ф 24	Blank: BNC/ L: LEMO 00/
IVI	4/5	Φ6, Φ10, Φ13, Φ14, Φ19, Φ20	MD: Microdot
	10	Φ6,Φ10	

<sup>\*</sup>LEMO 01 is only available for those crystal size ≥24mm.

<sup>\*</sup>Probes with crystal size 6mm are only compatible with LEMO 00 and Microdot.

# **Replaceable Membrane Normal Probe**



There are two series of Replaceable Membrane Normal probes for selection:

### **Mid Frequency Bandwidth Series**

Medium Pulse and Medium Damping — perfect combination of gain and resolution Medium Bandwidth — typical -6dB bandwidth range 30%~50%

## **Wide Frequency Bandwidth Series**

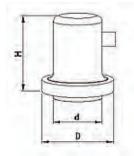
Higher Penetration, Higher Signal-to-noise, Higher Resolution, Higher Sensitivity than Mid Freq Series Medium Bandwidth — typical -6dB bandwidth range 60%~120%

## **Ordering Information:**

## **Application:**

Mainly used for inspecting container flaws as well as flaws parallel to the inspected surface, applicable for checking coarse and slightly-curved surfaced objects.





Series Code	Crystal Size (mm)	D	d	Н
RB/RP/RM	Ф10	Ф21	Ф14	25.8
	Ф13/Ф14	Ф24	Ф17	28
	Ф19/Ф20	Ф36	Ф24	40.5
	Ф24/Ф25	Ф46	Ф30	52

#### Mid Frequency Bandwidth Series (Recommended)

Series Code	Frequency (MHz)	Crystal Size (mm)	Connector Type
	0.5/ 1	Φ19, Φ20, Φ24, Φ25 Φ29	Plank: PMC/I - LEMO 00/
RB	2/2.25/2.5	Φ10, Φ13, Φ14, Φ19, Φ20, Φ24	Blank: BNC/ L: LEMO 00/ MD: Microdot
	4/5	Φ6, Φ10, Φ13, Φ14, Φ19, Φ20	WID. WHIGHOUOL

#### Mid Frequency Bandwidth Series (Based on P series normal probe with membrane protection)

Series Code	Frequency (MHz)	Crystal Size(mm)	Connector Type
RP	2/2 25/2 5/4/5	Φ10, Φ13, Φ14, Φ19, Φ20, Φ24, Φ25	Blank: BNC/ L: LEMO 00/
ΝΓ	2/2.25/2.5/4/5	$\Psi$ 10, $\Psi$ 13, $\Psi$ 14, $\Psi$ 19, $\Psi$ 20, $\Psi$ 24, $\Psi$ 23	<b>L1</b> : LEMO 01/ <b>MD</b> : Microdot

#### **Wide Frequency Bandwidth Series**

Series Code	Frequency (MHz)	Crystal Size (mm)	Connector Type
	0.5/1	$\Phi$ 19, $\Phi$ 20, $\Phi$ 24, $\Phi$ 25, $\Phi$ 29	Diank: DNC/L : LEMO 00/
RM	2/2.25/2.5	$\Phi$ 10, $\Phi$ 13, $\Phi$ 14, $\Phi$ 19, $\Phi$ 20, $\Phi$ 24	Blank: BNC/ L: LEMO 00/ MD: Microdot
-	4/5	$\Phi$ 6, $\Phi$ 10, $\Phi$ 13, $\Phi$ 14, $\Phi$ 19, $\Phi$ 20	טואו. ואווטרטעטנ. ואווטרטעטנ

<sup>\*</sup>LEMO 01 is only available for those crystal size ≥ 24mm.

# **Replaceable Delay Line Normal Probe**



# **Ordering Information:**

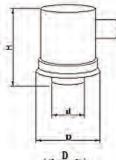
D2.5-10L

Series Code — Connector Type
Frequency — Crystal dimension Ф10

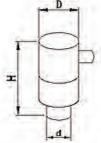


## **Application:**

Mainly used for inspecting flaws parallel to/ near to the inspected object surface, applicable for inspected objects with sharp edge. If the delay line is made of high-temperature material, it can also inspect high-temperature objects.



Series Code	Crystal Size (mm)	D	d	Н
D/DM	Ф10	Ф18	Ф11	30
	Ф14	Ф22	Ф15	32
	Ф20	Ф29	Ф21	38
	Ф24	Ф33	Ф25	44



Series Code	Crystal Size (mm)	D	d	Н
DM	ФЗ	Ф12	Ф4	26
	Ф6	Ф14.5	Ф8	28.8

#### Mid Frequency Bandwidth Series

Series Code	Frequency (MHz)	Crystal Size (mm)	Connector Type
	2/2 25/2 5/4/5	Φ10, Φ14, Φ20, Φ24	Blank: BNC/ L: LEMO 00/
υ 	D 2/2.25/2.5/4/5	Ψ 10,Ψ 14,Ψ20,Ψ24	MD: Microdot

#### **Wide Frequency Bandwidth Series**

Series Code	Frequency (MHz)	Crystal Size (mm)	Connector Type
	2/2.25/2.5	Ф10,Ф14	L.LEMO.007
DM	4/5	Φ6, Φ10	<b>L</b> : LEMO 00/ <b>MD</b> : Microdot
	7.5/ 10	Ф3,Ф6	IVIID. IVIIGIUUUL

<sup>\* 7.5/10</sup>Mhz is also available, please refer to Thickness Gauge Probe series

<sup>\*</sup>Probes with crystal size 3mm are only compatible with Microdot.

# **Angle Probe (Transverse Wave)**

There are two series of Transverse Angle probes for selection:



## **Narrow Frequency Bandwidth Series**

General purpose, recommended for the majority of applications Medium Bandwidth — typical -6dB bandwidth range from 20%~30%

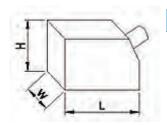
## **Mid Frequency Bandwidth Series**

Medium Pulse, Medium Damping — best combination of gain and resolution Medium Bandwidth — typical -6dB bandwidth range from 30%~50%

## **Ordering Information:**



Series Code — — — Connector Type
Frequency — — Angle
Crystal dimension 8×9



Series Code	Crystal Size (mm)	L	W	H
AFN/AFP	6×6	24.5	12.5	18
	8×9/10×10	28.5	14.8	24
	14×14/14×16	40.2	20.5	31
	20×20/20×22	52	26.5	39

#### **Narrow Frequency Bandwidth Series**

Series Code	Frequency (MHz)	Crystal Size (mm)	Angle	Connector Type	
ΛENI	2/2.25	8×9, 10×10,14×14, 14×16, 20×20, 20×22	45,60,70	Blank: BNC/ L: LEMO 00/	
AFN -	2.5/4/5	$6 \times 6, 8 \times 9, 10 \times 10, 14 \times 14, 14 \times 16,$ $20 \times 20, 20 \times 22$	40,00,70	L1: LEMO 01/MD: Microdot	

#### Mid Frequency Bandwidth Series

Series Code	Frequency (MHz)	Crystal Size (mm)	Angle	Connector Type
	2/2.25	$8 \times 9, 10 \times 10, 14 \times 14, 14 \times 16,$		
AFP	2, 2.20	$20\times20, 20\times22$	45,60,70	Blank: BNC/ L: LEMO 00/
2.5/4/	2 5 / 1/5	$6 \times 6, 8 \times 9, 10 \times 10, 14 \times 14, 14 \times 16,$	43,00,70	<b>L1</b> : LEMO 01/ <b>MD</b> : Microdot
	2.0/4/0	$20\times20, 20\times22$		

<sup>\*</sup>LEMO 01 is only available for crystal size 20×20mm and 20×22mm.

<sup>\*</sup>Probes with crystal size 6×6mm are only compatible with LEMO 00 and Microdot.

# **Angle Probe (Longitudinal Wave)**



There are two series of Longitudinal Angle probes for selection:

## **Narrow Frequency Bandwidth Series**

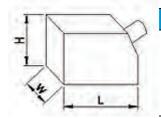
General purpose, recommended for the majority of applications Medium Bandwidth — typical -6dB bandwidth range from 20%~30%

## **Mid Frequency Bandwidth Series**

Medium Pulse, Medium Damping — best combination of gain and resolution Medium Bandwidth — typical -6dB bandwidth range from 30%~50%

## **Ordering Information:**





Series Code	Crystal Size (mm)	L	W	H
LFN/LFP	6×6	24.5	12.5	18
	8×9/10×10	28.5	14.8	24
	14×14/14×16	40.2	20.5	31
	$20\times20/20\times22$	52	26.5	39

#### **Narrow Frequency Bandwidth Series**

Series Code	Frequency (MHz)	Crystal Size (mm)	Angle	Connector Type	
LEN	2/2.25	$8 \times 9$ , $10 \times 10$ , $14 \times 14$ , $14 \times 16$ , $20 \times 20$ , $20 \times 22$	45.00.70	Blank: BNC/ L: LEMO 00/	
LFN	2.5/4/5	$6 \times 6, 8 \times 9, 10 \times 10, 14 \times 14, 14 \times 16,$ $20 \times 20, 20 \times 22$	45,60,70	L1: LEMO 01/ MD: Microdot	

#### Mid Frequency Bandwidth Series

Series Code	Frequency (MHz)	Crystal Size (mm)	Angle	Connector Type
	2/2.25	$8 \times 9, 10 \times 10, 14 \times 14, 14 \times 16,$		
LFP		20×20, 20×22	45,60,70 Blank:	Blank: BNC/ L: LEMO 00/
LII	2 5 14 /5	$6 \times 6, 8 \times 9, 10 \times 10, 14 \times 14, 14 \times 16,$	43,00,70	<b>L1</b> : LEMO 01/ <b>MD</b> : Microdot
	2.5/4/5	20×20, 20×22		

<sup>\*</sup>LEMO 01 is only available for crystal size 20×20mm and 20×22mm.

<sup>\*</sup>Probes with crystal size 6×6mm are only compatible with LEMO 00 and Microdot.

# **Thickness Gauge Probe**

## **Ordering Information:**







TG2-12L
Series Code Connector Type

- Crystal dimension  $\Phi$ 12

High Temperature Probe (Up to 200 ℃)

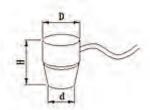
Twin Crystal Probe

Delay Line Probe

Frequency—

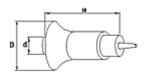
Application:

Mainly used for measuring work piece thickness.



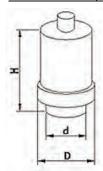
## Twin crystal (H for High temperature)

Series Code	Crystal Size (mm)	D	d	H
	Ф6	Ф14.5	Ф9.5	27.5
TG	Ф8/Ф10	Ф18	Ф 11.5	27.5
	Ф12	Ф22.8	Ф 16.3	26.5



Series Code	Crystal Size (mm)	D	d	Н
TG	Ф 10(Н)	Ф42	Ф11.7	67

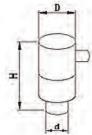
Series Code	Frequency (MHz)	Crystal Size (mm)	Connector Type
	2	Ф12	
то.	Г	Φ6, Φ8, Φ10	L. LEMO 00/MD: Migradat
TG	5	Ф10 (H)	L: LEMO 00/ <b>MD</b> : Microdot
	7.5	Ф6	



#### Single crystal (N for normal probe, which also be used for flaw detectors)

Series Code	Crystal Size (mm)	D	d	Н
TGM	Ф20(N)	Ф28	Ф26	45

Series Code	Frequency (MHz)	Crystal Size (mm)	Connector Type
TGM	1/ 2.5	Ф20(N)	Blank: BNC/ L: LEMO 00/ MD: Microdot



#### Single crystal (D for delay line probe, wide frequency series)

Series Code	Crystal Size (mm)	D	d	Н
TGM	Ф3(D)	Ф12	Ф4	26
TGIVI	Ф6(D)	Ф 14.5	Ф8	28.8

Series Code	Frequency (MHz)	Crystal Size (mm)	Connector Type
	5	Ф6(D)	L: LEMO 00/ MD: Microdot
TGM	7.5/4.0	Ф3(D)	MD: Microdot
	7.5/10	Ф 6(D)	L: LEMO 00/ MD: Microdot

<sup>\*</sup>All twin crystal TG probes are with cable.

# **Angle Probe With Replaceable Wedge**



There are two Frequency types for selection:

#### **Mid Frequency Bandwidth Series**

General purpose, recommended for most applications
Medium Pulse & Medium Damping — perfect combination of gain and resolution
Medium Bandwidth — typical -6dB bandwidth range from 30%~50%

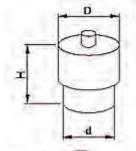
## **Wide Frequency Bandwidth Series**

Gain is usually higher than Mid Freq Series Wide Bandwidth — typical -6dB bandwidth range from 60%~120%

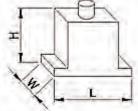


## **Ordering Information:**

ADP2-1616-70L



Series Code	Crystal Size (mm)	D	d	H
	Ф3/Ф6	Ф11	Ф9	25
ADP/LDP/ADM/LDM	Ф10	Ф17	Ф 14.5	23
	Ф13/Ф14	Ф19	Ф 16.8	24



Series Code	Crystal Size (mm)	L	W	Н
	13×25	47	19	30
ADP/LDP/ADM/LDM	16×16/16×19	47	25	30
	Ф20	47	25	30

#### Mid Frequency Bandwidth Series (Transverse Wave ADP and Longitudinal Wave LDP)

Series Code	Frequency (MHz)	Crystal Size (mm)	Angle	Connector Type
	2/2.25	$13 \times 25, 16 \times 16, 16 \times 19, \Phi 10, \Phi 13$		
ADP LDP	2.5/4/5	13×25, 16×16, 16×19, Φ6, Φ10, Φ13	45,60,70	Blank: BNC/ L: LEMO 00/ L1: LEMO 01/ MD: Microdot
	7.5/10	Ф6		ET. ELIVIO 617 WID. WINGOOD

#### Wide Frequency Bandwidth Series (Transverse Wave ADM and Longitudinal Wave LDM)

Series Code	Frequency (MHz)	Crystal Size (mm)	Angle	Connector Type
	2/2.25	13×25, 16×16, 16×19, Ф10, Ф13, Ф14		
ADM LDM	2.5/4/5	13×25, 16×16, 16×19, Φ6, Φ10, Φ13, Φ14	45,60,70	Blank: BNC/ L: LEMO 00/ MD: Microdot
	7.5/10	Ф3,Ф6		

<sup>\*</sup>Crystal size unit inch is also available: 1/4", 3/8", 1/2".

<sup>\*</sup>Probes with crystal size 6mm are only compatible with LEMO 00 and Microdot.

<sup>\*</sup>Probes with crystal size 3mm are only compatible with Microdot.

# **Dual-Element Angle Probe**



## **Application:**

Mainly used for testing defects tilted against the test surface or perpendicular to the test surface

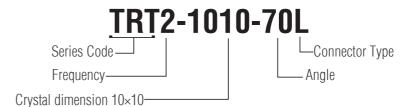
## For TRANSVERSE WAVE type:

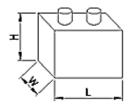
Mainly used for testing small near-surface defects, thin wall pipe and ring-type work piece.

## For LONGITUDINAL WAVE type:

Mainly used for macro-crystal welding inspection, attenuating material and Austenitie welding. For 70 degree angle, it can be applied for creeping wave.

## **Ordering Information:**





Series Code	Crystal Size (mm)	L	W	Н
	7×10	29	15	25
TRT/TRTM/TRL/TRLM	10×10	29	17	25
	20×20	37	27	28

#### TRANSVERSE WAVE angle probes option:

Narrow Frequency Bandwidth Series TRT

Series Code	Frequency (MHz)	Crystal Size (mm)	Angle	Connector Type
TRT	2/4	7×10, 10×10, 20×20	45,60,70	<b>L</b> : LEMO 00

Wide Frequency Bandwidth Series TRTM

Series Code	Frequency (MHz)	Crystal Size (mm)	Angle	Connector Type
TRTM	2/4	$10 \times 10, 20 \times 20$	45,60,70	<b>L</b> : LEMO 00

#### **LONGITUDINAL WAVE angle probe option:**

Narrow Frequency Bandwidth Series TRL

Series Code	Frequency (MHz)	Crystal Size (mm)	Angle	Connector Type
TRL	2/4	$7 \times 10, 10 \times 10, 20 \times 20$	45,60,70	L: LEMO 00/MD: Microdot

Wide Frequency Bandwidth Series TRLM

Series Code	Frequency (MHz)	Crystal Size (mm)	Angle	Connector Type
TDLM	2/4	10 > 10 20 > 20	45 GO 70	<b>L</b> : LEMO 00
TRLM	2/4	$10 \times 10, 20 \times 20$	45,60,70	MD: Microdot

<sup>\*</sup> All crystal sizes is for twin-element crystals.

# **Dual-element Normal Probe**



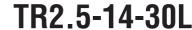
\* Side connector is available. (Please specify when order)

# **Application:**Mainly used for too

Mainly used for testing defects parallel to or slightly tilted against the test surface (e.g. steel plate);

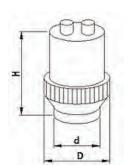
Much more appropriate for detecting near surface flaws than normal probes.

## **Ordering Information:**



Series Code Connector Type
Frequency Focal Length

Crystal dimension Ф 14



Series Code	Crystal Size (mm)	D	d	Н
	Ф10/7×10	Ф28	Ф 14.5	40
TD /TDM	Φ14/10×10	Ф28	Ф 19.6	36.5
TR/TRM	Ф20/14×18/12×20	Ф31	Ф 25.5	40.5
	Ф24/20×20	Ф35	Ф29	47

<sup>\*</sup> TR probes with membrane is also available.

#### **Narrow Frequency Bandwidth Series**

Series Code	Frequency (MHz)	Crystal Size (mm)	Focal Length (mm)	Connector Type
		Ф10	10	
	0/0 0E/0 E	Ф14, Ф20, Ф24	10,20, 30	
	2/2.25/2.5	$14 \times 18, 12 \times 20,$	None,10,20	L. LEMO OO
TR		$10 \times 10, 20 \times 20$	10,20	L: LEMO 00  MD: Microdot
	4/5	Ф10	10,20	MiD. Microdot
		Ф14, Ф20, Ф24	10,20, 30	
		7×10	None,10, 15	

#### **Wide Frequency Bandwidth Series**

Series Code	Frequency (MHz)	Crystal Size (mm)	Focal Length (mm)	Connector Type
		Ф10	10	
	2/2.25/2.5	Ф14, Ф20, Ф24	10,20, 30	
		14×18, 12×20	None,10,20	L. LEMO OO
TRM		Ф10	10,20	<b>L</b> : LEMO 00 <b>MD</b> : Microdot
	4/5	Ф14, Ф20, Ф24	10,20, 30	MD. Microdot
		7×10	None,10, 15	
		10×10, 20×20	10, 15	

<sup>\*</sup> All crystal sizes is for twin-element crystals.

# **Immersion Probe**



#### **Application:**

Mainly used in situations where the work piece and the probe do not contact directly. It is suitable for testing work piece with rough surface and automatic testing required to increase scanning speed and shorten testing time.

There are two series of Immersion probes for selection:

## **Mid Frequency Bandwidth Series**

General purpose, recommended for the majority of applications Medium Bandwidth — typical -6dB bandwidth range from 30%~50%

## **Wide Frequency Bandwidth Series**

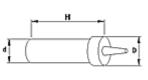
High signal-to-noise in composite materials Short Pulse, Higher resolution than Narrow Frequency series Wide Bandwidth — typical -6dB bandwidth range 60%~120%

## **Ordering Information:**

ICP4-10-20L

Series Code Connector Type
Frequency Focal Length

Crystal dimension  $\Phi$  10



	Series Code	Crystal Size (mm)	D	d	Н
		Ф6	Ф12	Ф9	40
Т		Ф10	Ф16	Ф13	46
<u> </u>	INP/ICP/ISP/INM/ICM/ISM	Ф13/Ф14	Ф20	Ф17	52
		Ф19/Ф20	Ф26	Ф23	58
		Ф 24/Ф 25	Ф31	Ф28	64

#### **Mid Frequency Bandwidth Series**

Immersion Probe without Focusing

Series Code	Frequency (MHz)	Crystal Size (mm)	Focal Length (mm)	Connector Type
IND	0/0 05/4/5	Ф6,Ф10,Ф13,Ф14,	None	Blank: BNC/ L: LEMO 00/
INP	2/2.25/4/5	$\Phi$ 19, $\Phi$ 20, $\Phi$ 24, $\Phi$ 25	<b>L1</b> : LEMO 01/ <b>MD</b> : Microdot	

#### Immersion Probe with Line Focusing

Series Code	Frequency (MHz)	Crystal Size (mm)	Focal Length (mm)	Connector Type
		Ф6	10	
	2/2.25/2.5 4/5	Ф10, Ф13, Ф14,	10,20,30	Blank: BNC/ L: LEMO 00/ L1: LEMO 01/ MD: Microdot
ICP		Ф 19, Ф 20, Ф 24, Ф 25		
ЮГ		Ф6	10,20	
		Ф10, Ф13, Ф14,	10,20,30	
		Ф 19, Ф 20, Ф 24, Ф 25		

#### Immersion Probe with Point Focusing

Series Code	Frequency (MHz)	Crystal Size (mm)	Focal Length (mm)	Connector Type
		Ф6	10	
	2/2.25/2.5 4/5	Ф10, Ф13, Ф14,	10,20,30	Blank: BNC/ L: LEMO 00/ L1: LEMO 01/ MD: Microdot
ISP		$\Phi$ 19, $\Phi$ 20, $\Phi$ 24, $\Phi$ 25		
ISF		Ф6	10,20	
		Ф10, Ф13, Ф14,	10,20,30	
		Ф 19, Ф 20, Ф 24, Ф 25		

#### **Wide Frequency Bandwidth Series**

Immersion Probe without focusing

Series Code	Frequency (MHz)	Crystal Size (mm)	Focal Length (mm)	Connector Type
ININA	2/2 25/4/5	Ф6,Ф10,Ф13,Ф14,	None	Blank: BNC/ L: LEMO 00/
INM	2/2.25/4/5	Ф19, Ф20, Ф24, Ф25	None	L1: LEMO 01/ MD: Microdot

#### Immersion Probe with Line Focusing

Series Code	Frequency (MHz)	Crystal Size (mm)	Focal Length (mm)	Connector Type	
		Ф6	10		
ICM	2/2.25/2.5	Φ10, Φ13, Φ14, Φ19, Φ20, Φ24, Φ25	10,20,30	Blank: BNC/ L: LEMO 00/	
10111		Ф6	10,20	L1: LEMO 01/ MD: Microdot	
		Φ10, Φ13, Φ14, Φ19, Φ20, Φ24, Φ25	10,20,30		

#### Immersion Probe with Point Focusing

Series Code	Frequency (MHz)	Crystal Size (mm)	Focal Length (mm)	Connector Type
		Ф 6	10	
	2/2.25/2.5	φ 10, φ 13, φ 14,	10.00.00	
ISM		$\Phi$ 19, $\Phi$ 20, $\Phi$ 24, $\Phi$ 25	10,20,30	Blank: BNC/ L: LEMO 00/ L1: LEMO 01/ MD: Microdot
ISIVI	4/5	Ф 6	10,20	
		ф 10, ф 13, ф 14,	10,20,30	
		$\Phi$ 19, $\Phi$ 20, $\Phi$ 24, $\Phi$ 25		

Usage Note: The probe should not be submerged for use over 8 hours. Then keep the probe in dry air for at least 16 hours (in non-operated state) until it is naturally dry before re-use. If the operating time is shortened, the placement period for natural dry can be decreased properly, so as to ensure the normal life of the probe.

# **Variable-angle Probe**



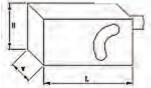
## **Application:**

The reflection angle can be adjusted to meet different requirements.

# **Ordering Information:**

AV2.5-1016L

Series Code Connector Type
Frequency Crystal dimension 10×6



Series Code	Crystal Size (mm)	L	W	Н
AV	10×8	60	29	37.5
AV	10×16	75	33	42

Series Code	Frequency (MHz)	Crystal Size (mm)	Angle	Connector Type
Δ\/	2 5 /5	10×8, 10×16	4E 60 70	Blank: BNC/ L: LEMO 00/
AV	2.5/5	10 ~ 0, 10 ~ 10	45,60,70	L1: LEMO 01/ MD: Microdot

# **Surface Wave Probe**

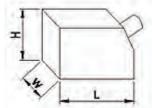


## **Ordering Information:**

A\$2.5-66L
Series Code \_\_\_\_\_ Connector Type
Frequency Crystal dimension 6×6

## **Application:**

Mainly used for surface defect testing and also for surface crack depth testing.



Series Code	Crystal Size (mm)	L	W	Н
A.C.	6×6	24.5	12.5	18
AS	10×10	28.5	14.8	24

Series Code	Frequency (MHz)	Crystal Size (mm)	Connector Type
AS	2 5 /5	6 > 6 10 > 10	<b>L</b> : LEMO 00/
	2.5/5	6×6, 10×10	MD: Microdot

# **Spot-Weld Probe**

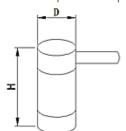


## **Ordering Information:**

Series Code Connector Type
Frequency Crystal dimension  $\Phi 3$ 

## **Application:**

Straight-beam probe with soft protective membrane, using water column as water delay coupling, so as to achieve optimal coupling between the probe and spot weld surface. Especially good for spot-weld testing on thin plates of automotive industry.



Series Code	Crystal Size (mm)	D	Н
CW	Ф3/Ф4/Ф5/	<b>Ф1</b> 6	22
SW	Ф6/Ф7/Ф8	Ф16	33

Series Code	Frequency (MHz)	Crystal Size(mm)	Connector Type
SW	15	Φ3, Φ4, Φ5, Φ6, Φ7, Φ8	L: LEMO 00/MD: Microdot

# **Custom Ultrasonic Probe**



SIUI can provide custom ultrasonic probes according to specific requirement.

# **Probe Cable**



SIUI provides various of probe cables to be compatible with probes.

There are different kinds of cable connectors for your selection. Such as BNC, LEMO 01, LEMO 00, Microdot, UHF etc.

# **Probe Test Report**



Probe test reports are available as option. (EN 12668-2 compliant)

# **Storage Boxes**



Storage boxes are available.

